



GenRock 2K

North American Market Only

Description:

Complete high quality acrylic urethane product range. Plain or metallic colors based on 34 base colors. Single stage. High pigmented medium solid system, economy on the quantity of paint ready for use, greater coverage, time saving in application because 2 coats are sufficient, ease of application, excellent gloss.

Surface Preparation:

Old paint well sanded and surfaces well primed and prepared.

Suitable Substrates:

- Through hardened sanded paintwork
- Genrock 1K or 2K Primer
- Existing finishes except TPA
- OEM Primer or EDP, sanded
- "General" Polyester Putties
- Bare metal substrates must be pre-primed with wash primer 9700

National Rule Compliance <600 grams/liter (5.0 lbs/gal)



Mix 2:1 with any of the following GenMax Activators:

- H1522 2K Activator Fast
- H2232 2K Activator Normal
- H3236 2K Activator Slow

Potlife: 5h at 20°C

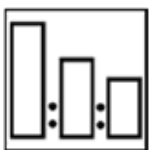


5-10% GenMax Reducers:

- S1522 Reducer Fast
- S2232 Reducer Normal
- S3236 Reducer Slow

16-18s / DIN 4 mm / 20°C

Environment Canada Compliance <420 grams/liter (3.5 lbs/gal):



Mix 2:1 with any of the following GenVerde Activators:

- HO1522 VOC Activator Fast
- HO2232 VOC Activator Normal
- HO3236 VOC Activator Slow

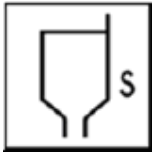
Potlife: 5h at 20°C

Product Data Sheet



GenRock 2K

North American Market Only



5-10% GenVerde Reducers:
-SO1522 VOC Basecoat Reducer Fast
-SO2232 VOC Basecoat Reducer Normal
-SO3236 VOC Basecoat Reducer Slow



16-18s / DIN 4 mm / 20°C



HVLP 1.3 – 1.5 mm (2 spray passes)
0.7 bar atomization pressure



2 coats 50 – 60 micron



Wait 10 min before increasing temperature
Bake 30 min at 60°C panel temperature



Short Wave 8 min
The object should be maintained at greater than 60cm from source.



Wear suitable protection

Flash Point:

25°C (77°F)

Specific Gravity:

0.94 – 1.325 kg/cm³ - (7.83-11.03 lb/Gal)

Solids Content:

46.6% – 65.9% by weight

Coverage:

8 - 9 m²/l at 50 micron dry film thickness (theoretical)

SDS:

Refer to the safety data sheet

Product Data Sheet